

## INSPECTION, TESTING AND MAINTENANCE FOR THE SPRINKLER INDUSTRY

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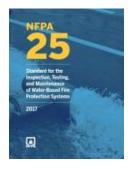
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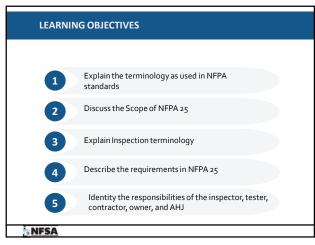
#### PROGRAM DESCRIPTION

This interactive seminar will provide an introduction to the various types of water-based fire protection systems as well as an in-depth exploration of the codes, standards and other documents that are used during the inspection and testing process. The seminar is designed for individuals interested in obtaining certification as an inspection and testing technician for water-based fire protection systems.



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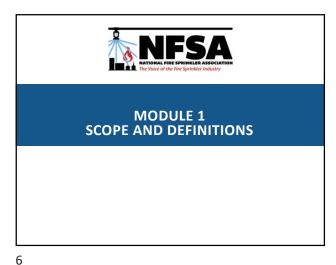


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## Chapters 1-4 Chapters 5 – 13 Summary Table Inspection Testing Maintenance Component Replacement Action

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CHAPTER 1
•Scope
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•Purpose
•Application
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SCOPE
·Minimum Requirements
•Periodic Inspection, Testing and Maintenance
·Assumes the system has been properly installed
.Not intended for addressing design deficiencies
<ul> <li>Not intended for addressing design deficiencies</li> </ul>
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SCOPE
Coordination with NEDA 72 Tables Described
•Coordination with NFPA 72 Testing Requirements
•Types of Systems

•NFPA 13D

Design Evaluation

•Corrective Action



			NFPA 72	

- •The inspection, testing, and maintenance required by this standard and NFPA 72 shall be coordinated so that the system operates as intended.
- All inspections, testing, and maintenance required by NFPA 72 shall conform to NFPA 72, and all inspections, testing, and maintenance required by this standard shall conform to this standard.

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#### **TYPES OF SYSTEMS**

- •The types of systems addressed by this standard include, but are not limited to, sprinkler, standpipe and hose, fixed water spray, private fire hydrants, water mist, and foam water.
- •Water supplies that are part of these systems, such as private fire service mains and appurtenances, fire pumps and water storage tanks, and valves that control system flow, are also included in this standard.

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#### DESIGN EVALUATION

- This standard addresses the operating condition of fire protection systems as well as impairment handling and reporting, and also applies to fire protection systems that have been properly installed in accordance with generally accepted practice.
- •This standard does not require the inspector to verify the adequacy of the design of the system.

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	CORRECTIVE ACTION
	<ul> <li>Corrective action needed to ensure that a system operates in a satisfactory manner shall</li> </ul>
	be in accordance with the appropriate
	installation standard.
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	NED 400 0/20010
	NFPA 13D SYSTEMS
	·Unless required by Chapter 16, this standard
	shall not apply to sprinkler systems designed,
	installed, and maintained in accordance with NFPA 13D.
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	PURPOSE
	Deside a second la desage of the second second
	<ul> <li>Provide a reasonable degree of protection to life and property through minimum inspection,</li> </ul>
	testing and maintenance methods for water-
	based fire protection systems.

 In those cases where it is determined that an existing situation involves a distinct hazard to life or property, the authority having jurisdiction shall be permitted to require inspection, testing, and maintenance methods in excess of those

required by the standard.



# •Other ITM programs permitted •Equivalent level of system integrity and performance •AHJ approval required

NFPA 25 DEFINITIONS

- Official Definitions
- Approved
- Authority Having Jurisdiction
- Listed
- ·Shall / Should
- •Standard

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### NFPA 25 DEFINITIONS

- General Definitions
- Inspection
- Testing
- Maintenance
- Deficiency
- Impairment

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#### **NOT AN INSPECTION**

- An evaluation of the adequacy of the system to control or extinguish a fire in the protected occupancy.
- •An evaluation of the adequacy of the water supply (water tanks and fire pumps) with regard to the necessary waterflow and pressure needed to meet the system demand as designed.

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#### NOT AN INSPECTION

- •An evaluation of the hazards present in the building in relation to the minimum design for protection.
- A determination as to whether the system was designed and installed in accordance with the applicable installation standard.
- •An evaluation of the extent of protection in accordance with the original applicable installation standard.

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- Reviewing or commenting on the design criteria for the system in relation to the commodity or hazard.
- Reviewing or commenting on the installation plans regarding pipe sizing or sprinkler type, orifice size, or temperature rating.

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#### NOT AN INSPECTION

- •Evaluating and commenting on whether the storage commodities and/or arrangements are different from those anticipated when the system was designed and installed.
- Researching the installation contract files to determine whether special requirements were required by the AHJ.

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#### NOT AND INSPECTION

Performing a water supply analysis to determine whether the water supply is sufficient for system demand.

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#### **TESTING**

**Testing.** A procedure used to determine the operational status of a component or system by conducting periodic physical checks, such as waterflow tests, fire pump tests, alarm, tests, and trip tests of dry pipe, deluge, or preaction valve

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#### OTHER DEFINITIONS

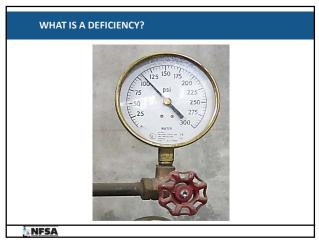
•Test. The operation of a device to verify that it is functioning correctly or the measurement of a system characteristic to determine if it meets requirements.

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#### DEFICIENCY

**Deficiency.** For the purposes of inspection, testing, and maintenance of water-based fire protection systems, a condition that will or has the potential to adversely impact the performance of a system or portion thereof but does not rise to the level of an impairment.

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#### NONCRITICAL OR CRITICAL DEFICIENCY

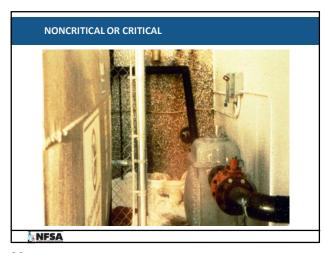
•Noncritical Deficiency. A deficiency that does not have a material effect on the ability of the fire protection system or unit to function in a fire event, but correction is needed to meet the requirements of this standard or for the proper inspection, testing, and maintenance of the system or unit.

•Critical Deficiency. A deficiency that, if not corrected, can have a material effect on the ability of the fire protection system or unit to function as intended in a fire event.

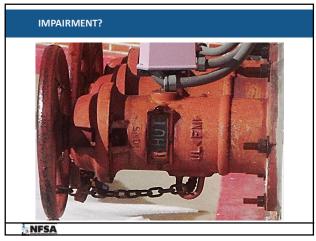
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#### **IMPAIRMENT**

•Impairment. A condition where a fire protection system or unit or portion thereof is out of order, and the condition can result in the fire protection system or unit not functioning in a fire event.

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#### **EMERGENCY IMPAIRMENT**

A condition where a water-based fire protection system or portion thereof is out of order due to an unplanned occurrence, or the impairment is found while performing inspection testing or maintenance activities.

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PREPLANNED IMPAIRMENT	
A soundition whose a waterhand five restantion	
<ul> <li>A condition where a waterbased fire protection system or a portion thereof is out of service due</li> </ul>	
to work planned in advance, such as revisions to	
the water supply or sprinkler system piping.	
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SPRINKLER SYSTEM	
•A system that consists of an integrated network of	
piping designed in accordance with fire protection	
engineering standards that includes a water supply source, a water control valve, a waterflow alarm, and a	

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#### OTHER DEFINITIONS

drain... [NFPA 13]

- Adjust. To maintain or regulate, within prescribed limits, by setting the operating characteristics to specified parameters.
- **•Clean**. To remove dirt, scale and debris.

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	OTHER DEFINITIONS
	•Rebuild. To restore working condition by replacement
	or repair of worn or damaged parts.
	•Remove. To physically take away or eliminate.
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	OTHER DEFINITIONS
	•Repair. Restore to sound working condition or to fix damage.
	•Replace. To remove a component and install a new or equivalent component.
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	FREQUENCY DEFINITIONS
	•Weekly - once per calendar week.
	•Monthly - once per calendar month.
	•Quarterly - four times per year with a minimum of 2
	months, maximum of 4 months.



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FREQUENCY DEFINITIONS
<b>Semiannual</b> - twice per year with a minimum of 4 months, maximum of 8 months.
•Annual - Once per year with a minimum of 9 month maximum 15 months.

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#### **FREQUENCY DEFINITIONS**

- **-3 years** Once every 36 months, with a minimum of 30 months and a maximum of 40 months.
- •5 years Once every 60 months with a minimum of 54 months and a maximum of 66 months.

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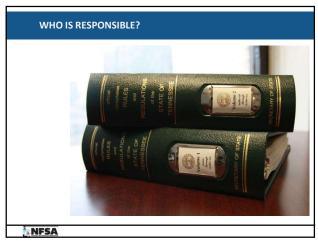
#### **VALVE STATUS - DEFINITIONS**

- •Valve Status Test. Flowing water to verify valves for a portion of the system are not closed
- •Valve Status Test Connection. A point in the system where water is discharged for purposes of performing a valve status test

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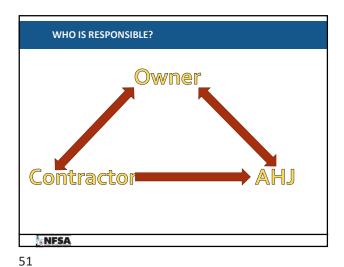
INSPECTION, TESTING & MAINTENANCE	
•What is your job?	
•What is your role?	

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## \*Owners or Designated Representative is responsible for properly maintained a waterbased fire protection system.

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#### CHAPTER 4 – GENERAL REQUIREMENTS

- •Responsibility of Owner or Designated Rep.
- Impairments
- Corrective Actions
- •Records
- Inspection
- Testing
- Maintenance

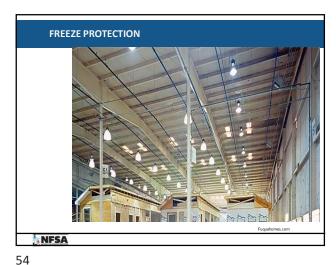
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#### OWNER OR DESIGNATED REP.

- •System Inspection, Testing and Maintenance
- Buildings
- Accessibility
- Notifications
- Corrections and Repairs
- Changes
- Occupancy, Use, Process, Materials

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#### **NOTIFICATIONS**

- Stakeholders
- Authority Having Jurisdiction
- •Fire Department
- ·Alarm-Receiving Facility
- •Purpose of Shutdown
- •Return to Service

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#### CHANGES

The property owner or designated representative shall not make changes in the occupancy, the use or process, or the materials used or stored in the building without evaluation of the fire protection system(s) for its capability to protect the new occupancy, use, or materials.

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#### CHANGE EVALUATION

- (1) Occupancy changes
- (2) Process or material changes
- (3) Building revisions
- (4) Removal of heating
- (5) Changes to the storage method, arrangement, height or commodities
- (6) Changes in water supplies

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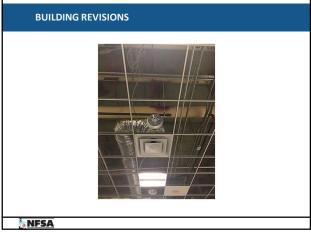
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FII	RE SPRINKLER SYSTEM HAZARD EVALUATION
he installed fire protection sy	, use, or process, or material used or stored, create the need for evaluation of stems. This form is intended to identify and evaluate such changes and should dual properly qualified in the area of system design.
Owner:	Owner's Address:
Property Being Evaluated:	
roperty Address:	
Date of Work:	
All responses refer to the curr	ent hazard evaluation performed on this date.)
	Who said to the said the said

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INFORM		

**4.1.9.1** A permanently marked metal or rigid plastic information sign shall be placed at the system control riser supplying an antifreeze loop, dry system, preaction system, or auxiliary system control valve.

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#### RECORDS

- •Inspections, Tests, Maintenance
- •Made available to AHJ upon request
- •Maintained by Property Owner
- Stored Electronically
- •Original Acceptance Test Records
- •ITM Records

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#### **RECORDS**

- 1. Procedure Performed
- 2. Organization
- 3. Required Frequency
- 4. Results and Date
- 5. Qualified Contractor Contact Information

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Owner's Section			
A. Is the building occupied?		☐ Yes	□ No
B. Has the occupancy and hazard of contents res	nained the same since the last inspection?	☐ Yes	□ No
C. Are all fire protection systems in service?		☐ Yes	□ No
D. Has the system remained in service without i	nodification since the last inspection?	☐ Yes	□ No
E. Was the system free of actuation of devices or	alarms since the last inspection?	☐ Yes	□ No
Explain any "no" answers:			
Explain any "no" answers:			
Explain any "no" answers:			
Explain any "no" answers:  Owner or Designated Representative (print)	Signature and Date		

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# \*Automated inspections permitted as long as they meet the intent of a visual inspection \*Use of cameras, transducers, temperature sensors, etc.



#### **AUTOMATED TESTING**

- Automated testing equipment must "produce the same action" required by NFPA 25
- Automated testing devices must be listed for the purpose of the test being conducted
- Including flowing water past flow switch
- •Must be supervised
- •Flow witnessed 1 out of every 3 years

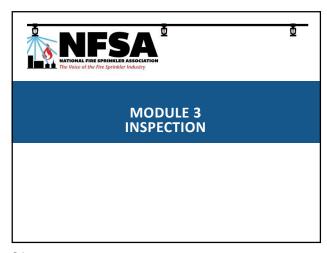
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#### PERFORMANCE-BASED COMPLIANCE PROGRAMS

- ·Alternative performance based means are allowed if approved by the AHJ
- Clearly Identifiable Goals
- •Equals compliance with the standard
- •Reviewed every 3 years
- •Records available to AHJ

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#### SPRINKLER SYSTEMS

- •NFPA 25 Chapter 5 Inspection
- Sprinklers
- Piping and Fittings
- ·Hangers and Seismic Bracing
- •Waterflow Alarm and Supervisory Devices
- •Hydraulic Design Information Sign
- •Heat Tape
- •Information Sign
- •General information sign

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#### SPRINKLER CHARACTERISTICS

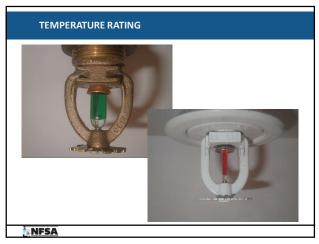
- •Thermal sensitivity RTI
- Temperature rating
- Orifice size
- Installation orientation
- ·Water distribution characteristics
- Special service conditions

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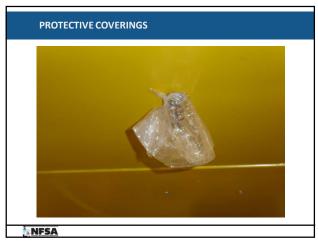








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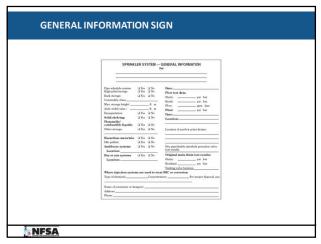


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# •NFPA 25 - Chapter 6 – Inspection •Valves – Chapter 13 •Gauges •Hydraulic Design Information Sign •Components - NFPA 1962

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# \*Automatic \*Manual \*Semiautomatic \*Wet \*Dry

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STANDPIPE SYSTEM CLASS	
·Class I	
•Class II	
·Class III	
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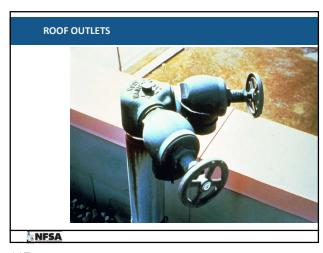




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#### PRIVATE FIRE SERVICE MAINS

- •NFPA 25 Chapter 7 Inspection
- Exposed Piping
- \*Underground Piping
- Mainline Strainers
- •Dry Barrel and Wall Hydrants
- •Wet Barrel Hydrants
- Monitor Nozzles
- Hose Houses

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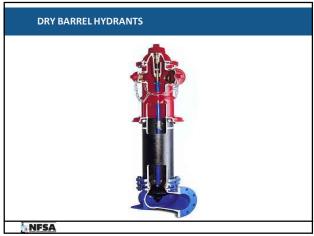
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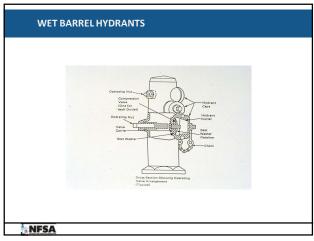
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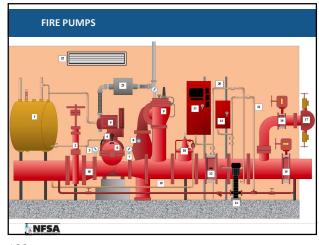
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#### CHAPTER 8 – FIRE PUMPS

- •Pump House Condition
- •Pump System Condition
- •Electrical System Condition
- •Diesel Engine System Condition

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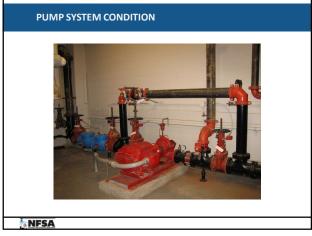
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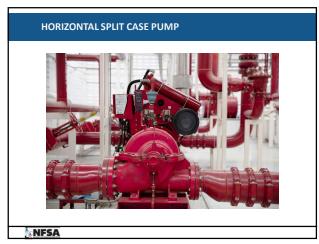




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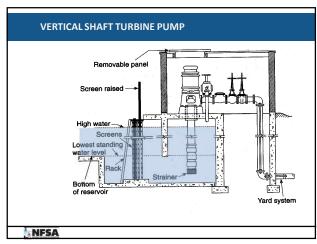




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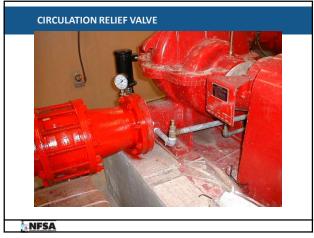
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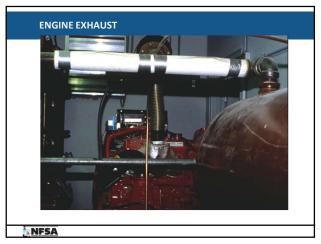
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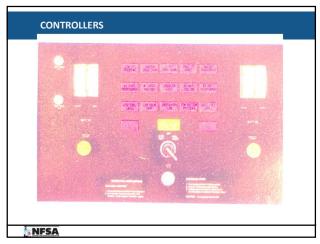
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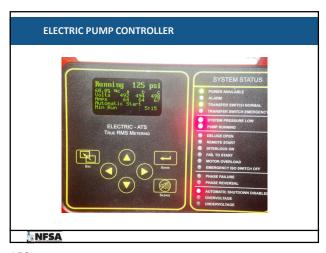




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#### CHAPTER 9 – WATER STORAGE TANKS

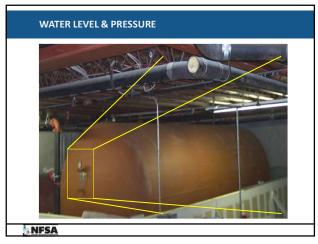
- ·Water Level
- •Air Pressure
- Heating System
- •Water Temperature
- •Exterior Inspection
- •Interior Inspection
- •Tests During Interior Inspection

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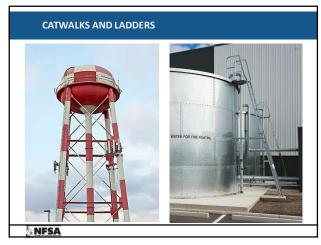
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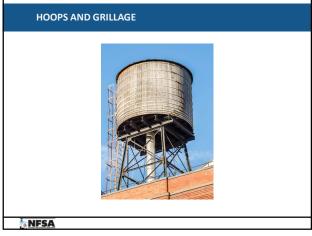
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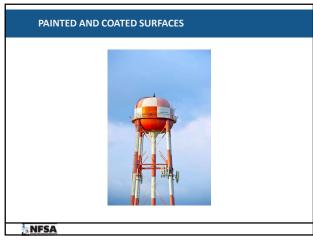
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#### **HEATING SYSTEMS**

- •Tanks with supervised low temperature alarms connected to constantly attended location Weekly
- Tanks without supervised low temperature alarms connected to constantly attended **Daily**

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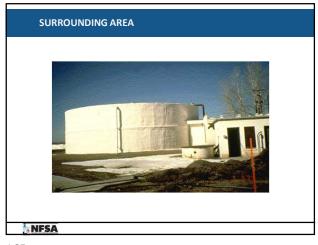




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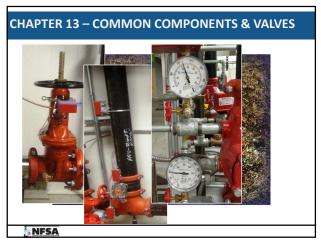
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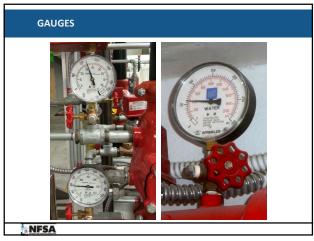
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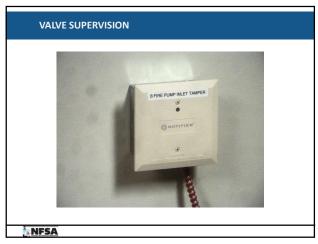
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#### SYSTEM VALVES

·Alarm Valves

•Check Valves

Preaction & Deluge Valves

•Dry Pipe Valves / QODs

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#### PRVS AND RELIEF VALVES

- Sprinkler Systems
- Hose Connection PRVs
- •Hose Rack Assembly PRVs
- •Master PRVs

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#### ACTIVITY

What are you looking at?

Identify the Problem
Cite the Section of NFPA 25
Determine the Classification of the Problem

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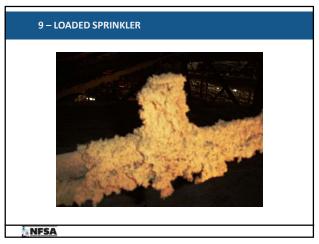
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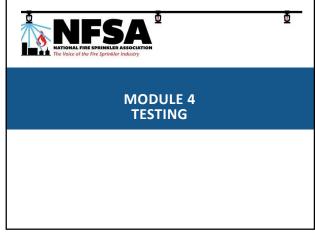
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### SPRINKLER SYSTEMS

- •NFPA 25 Chapter 5 Testing
- Sprinklers
- •Waterflow Alarm Devices
- •Antifreeze Systems

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### TESTING SPRINKLERS

- •50 years of Service
- •Sprinklers Manufactured Prior to 1920
- •Sprinklers with Fast Response Elements
- •Extra high Temperature Solder Type
- •75 years of Service
- •Dry Sprinklers
- •Sprinklers in Harsh Environments

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### REPRESENTATIVE SAMPLE

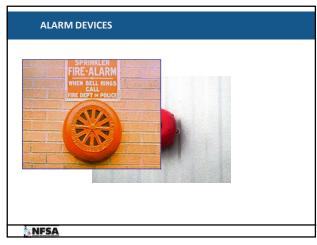
- •Minimum of 4 sprinklers
- •1% of the number of sprinklers per type
- Results
- Modifications

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### ANTIFREEZE SYSTEMS

- Annual Testing
- •Use & Type
- Limitations
- Concentrations
- •Grandfathering Existing Systems (2022)

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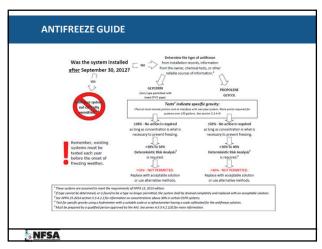
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### STANDPIPE SYSTEMS

- •NFPA 25 Chapter 6 Testing
- •Flow Tests
- Hydrostatic Tests
- ·Alarm Devices

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HYDROSTATIC TEST	
•Pressures	
·2 hours	
•Every 5 years	
•Manual and Semi-Automatic Dry Systems	
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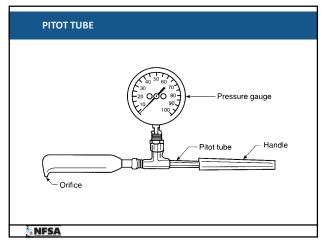
# PRIVATE FIRE SERVICE MAINS •NFPA 25 - Chapter 7 – Testing •Flow Test Hydrants

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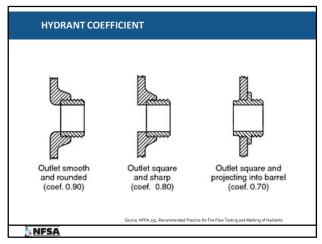
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## NFPA 291 •Layout of Test Equipment •Test Procedure Pitot Readings •Determination of Discharge NFSA

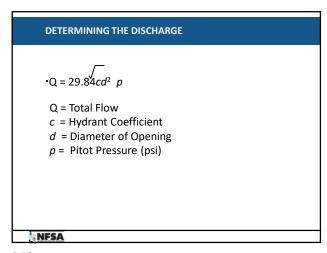




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### PLOTTING DISCHARGE CURVE

•Q = 29.84 $cd^2\sqrt{p}$ 

Q = 29.84(0.9)(2.5) 25

•Q = 29.84(0.9)(6.25)(5)

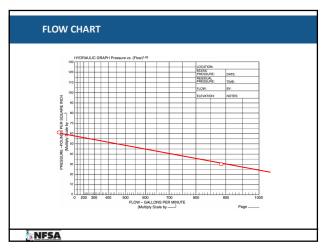
•Q = 840 gpm

•Static Pressure 65 psi

•Residual Pressure 40 psi

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### SUBSEQUENT TEST

•Q =  $29.84cd^2\sqrt{p}$ 

 $\cdot Q = 29.84(0.9)(2.5)$  23

•Q = 29.84(0.9)(6.25)(4.8)

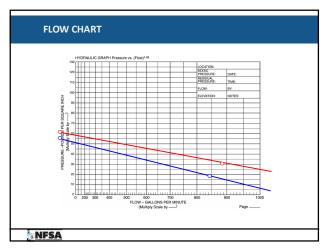
•Q = 805 gpm

•Static Pressure 60 psi

•Residual Pressure 30 psi

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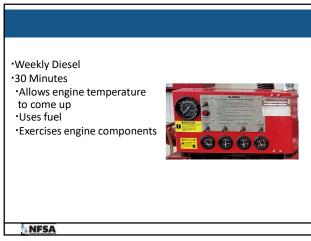
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# \*8.3.2 No Flow/churn \*Main pressure relief permitted to weep \*Circulation relief shall discharge a small amount of water \*Pump installation prior to 1993 edition of NFPA 20 may discharge larger amounts of water

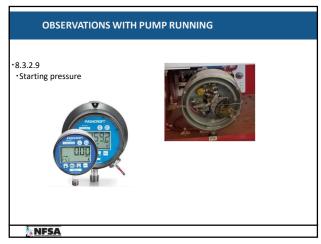
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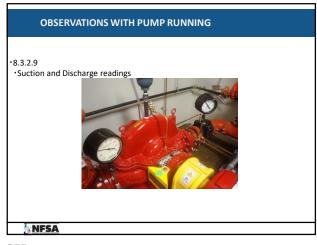




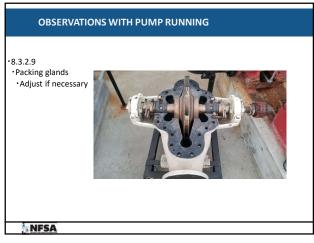
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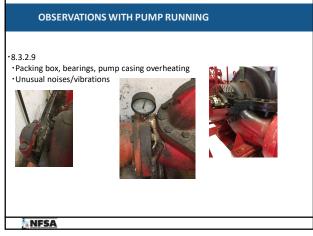


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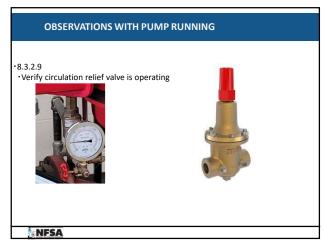








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### **OBSERVATIONS WITH PUMP RUNNING**

- •Electrical system operation
- •Record time for motor to reach full speed
- •Record time for controller on first step
- •Record time runs after starting
- ·Diesel engine procedure
- •Time for engine to crank
- $\hbox{\small $^{\star}$ Time for engine to reach running speed}$
- \*Observe engine oil pressure, speed, oil temperature
- Record abnormalities
- ·Heat exchanger

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- •8.3.3 Annual Flow Test
- •No Flow/churn
- ·100%/rated
- •150%/max
- ·Variable speed
- ·Churn,25%,50%,75%,100%,125%,150%
- Flow maximum possible

if water supply not available at 150%



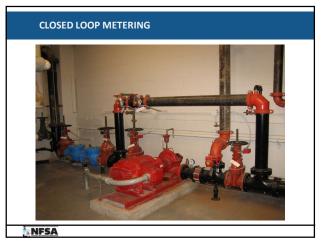
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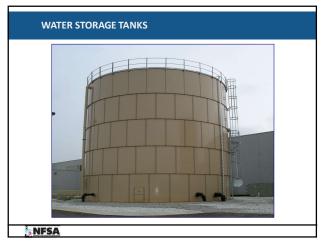
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### WATER STORAGE TANKS

- •NFPA 25 Chapter 9 Testing
- •Tank Heating System
- ·Low Water Temperature
- •High Temperature Limit Switches
- ·Water Level Alarms
- Level Indicators
- Pressure Gauges

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### **VALVES**

- •NFPA 25 Chapter 13 Testing
- ·Main Drains
- Water Flow Alarms
- Preaction & Deluge Systems
- •Dry Pipe Systems & QODs
- Pressure Reducing Valves
- •Backflow Prevention Assemblies

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### SIGNAL VERIFICATION

- •The signal sounded where it was supposed to
- •Alarms Received
- •Correct Signal

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### DRY PIPE SYSTEM

- Partial Trip Test
- •Full Trip Test
- Priming Water
- ·Low Air Pressure Alarm
- •QODs

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### PREACTION & DELUGE SYSTEMS

- Priming Water
- •Low Air Pressure Alarms
- •Full Flow

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### PRESSURE REDUCING/RELIEF VALVES

- •Sprinkler Systems
- Circulation Relief
- Pressure Relief Valves
- Hose Connections
- Hose Racks

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### **CHAPTER 14**

- •Internal Piping Condition
- Obstruction Investigation and Prevention
- •Ice Obstruction

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### ASSESSMENT OF INTERNAL CONDITION

- •Every 5 years
- Or Established by Risk Analysis
- •Check for Foreign Organic or Inorganic Material

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### ASSESSMENT OF INTERNAL CONDITION

- •Non-metallic Pipe
- •Dry and Preaction Systems
- ·Cross Mains

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### MULTIPLE WET PIPE SYSTEMS

- Alternate systems
- •Materials found require all systems inspected internally
- •What is a system?

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# •Pipe Scale •Careless Installation or Repair •Raw Water Sources •Biological Growth •Calcium Carbonate Deposits •Corrosion

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### CORROSION

- •General
- Pitting
- Galvanic
- •Crevice
- Selective Leaching
- $^{\bullet} Erosion$
- •Environmental Cracking
- •Intergranular
- •Microbiologically Influenced (MIC)

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### ANNEX D

- Investigating Procedures
- \*Obstruction Prevention Program
- •Flushing Procedures

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- 1. Defective Intake for fire pumps taking suction from open bodies of water
- 2. Discharge of obstructive material
- 3. Foreign materials in fire pumps, dry valve or check valves
- 4. Foreign materials discharged during drain test or plugging inspectors test connection

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### **15 TRIGGERS**

- 5. Unknown materials heard in the system piping.
- 6. Plugged Sprinklers
- 7. Plugged piping in sprinkler systems dismantled during building alterations
- 8. Failure to flush yard piping

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### 15 TRIGGERS

- 9. Record of a broken public main in the vicinity
- 10. Frequent false tripping of dry valves
- 11. System returned to service after extended shutdown (greater than 1 yr.)
- 12. System contains sodium silicate or highly corrosive fluxes in copper lines.

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# 15 TRIGGERS 13. System has been supplied with raw water via the fire department connection 14. Pinhole Leaks 15. A 50 percent increase in the time it takes water to travel to the inspectors test connection from the time the valve trips during a full flow trip test of a dry pipe sprinkler system when compared to the original system acceptance test NFSA 298 REPEAT INVESTIGATIONS Based on conditions Correction of conditions NFSA 299 **METHODS & ALTERNATIVES** 4 Points of Investigation •Non-Destructive Methods ·Flushing if necessary

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### **OBSTRUCTION INVESTIGATION**

- If an obstruction investigation indicates the presence of sufficient material to obstruct piping or sprinklers, a complete flushing program shall be conducted
- •Must be done by qualified personnel
- •If the condition has not been corrected, or if it is such that it could result in obstruction despite prior flushing
- •Must be reinspected at the 4 points every 5 years

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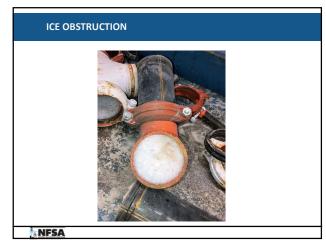
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### **OBSTRUCTION INVESTIGATION**

- Special rules for dry and preaction system piping that protects or passes through freezers or cold storage rooms
- •Piping shall be inspected internally every year where it enters the refrigerated area
- •Non destructive methods are allowed
- •If any blockage exists, additional piping shall be inspected to insure all blockage is removed

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# CHAPTER 15 - IMPAIRMENTS Impairment Coordinator Tag Impairment System Impaired Equipment Preplanned Impairments Emergency Impairments Restoring System to Service

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IMPAIRMENT COORDINATOR	
Property Owner	
*Designated Representative	
1,,,,,,	
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### IMPAIRED EQUIPMENT

- Sprinkler Systems
- Standpipe Systems
- •Fire Hose Systems
- \*Underground Fire Service Mains
- •Fire Pumps
- Water Storage Tanks
- •Water Spray Systems / Foam-Water Systems
- •Control Valves

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### PREPLANNED IMPAIRMENT

- •Extent and Duration
- •Determination of Increased Risk
- Stakeholders Notified
- •Tag Impairment System Implemented
- •Tools and Materials Provided

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### **DETERMINATION OF INCREASED RISK**

- •Duration of System Impairment
- •Greater than 10 hours in 24 hour period?
- Evacuation of Building
- •Establish an approved fire watch
- •Establish a temporary water supply
- •Eliminate potential ignition sources

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# Verification of Operation Inspection and Testing Stakeholders Informed Supervisors AHJs Property Owner or Designated Representative Impairment Tags Removed

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